

RIGID RISERS

- Meets or exceeds all requirements for the Categorization of Mechanical Fittings within ASTM D2513-90c Category 1, and requirements from the Code of Federal Regulations, Title 49 part 192.281, 192.283 and 192.375.
- Meets or exceeds NFPA-58-1992.
- Listed with IAPMO/UPC and CSA.
- Pipe Threads conform to ANSI B1.20.1.
- All Gas Carrying Steel parts meet or exceed ASTM A53.
- Casing materials meet or exceed ASTM A53 or ASTM A513.
- All PE Pipe and Tubing components conform to ASTM D2513.
- All Flanges meet ASME/ANSI B16.5 or MSS D2513.
- Cathodic disbonding of electrostatic applied epoxy coating evaluated in accordance with ASTM G8-90.
- Effect of salt spray (fog) on electrostatic applied epoxy coating evaluated in accordance with B117-85.
- Rigid Risers available with or without a Con-Stab ID Seal® Coupling attached.

CATALOG #	DESCRIPTION
1350-91-4604-ΔΔ	3/4" MPT X 1/2" CTS .090 2406 PE (24" V X 17" H)
1353-91-4604-ΔΔ	3/4" MPT X 1/2" CTS .090 2406 PE (30" V X 28" H)
1453-91-4612-ΔΔ	1" MPT X 1/2" IPS SDR-9.3 2406 PE (30" V X 28" H)
1350-91-4613-ΔΔ	3/4" MPT X 3/4" IPS SDR-11 2406 PE (24" V X 27" H)
1353-91-4613-ΔΔ	3/4" MPT X 3/4" IPS SDR-11 2406 PE (30" V X 29" H)
1453-91-4613-ΔΔ	1" MPT X 3/4" IPS SDR-11 2406 PE (30" V X 29" H)
1353-91-4608-ΔΔ	3/4" MPT X 1" CTS .099/.101 2406 PE (30" V X 27" H)
1452-91-4608-ΔΔ	1" MPT X 1" CTS .099/.101 2406 PE (36" V X 28" H)
1453-91-4608-ΔΔ	1" MPT X 1" CTS .099/.101 2406 PE (30" V X 29" H)
1452-91-4614-ΔΔ	1" MPT X 1" IPS SDR-11 2406 PE (36" V X 26" H)
1453-91-4614-ΔΔ	1" MPT X 1" IPS SDR-11 2406 PE (30" V X 28" H)
1553-91-4615-ΔΔ	1 1/4" MPT X 1 1/4" IPS SDR-10 2406 PE (32" V X 34" H)
1752-91-4617-ΔΔ	2" MPT X 2" IPS SDR-11 2406 PE (36" V X 35" H)

Notes:

1. Replace ΔΔ with either:
"00" for Riser w/o Con-Stab ID Seal® Coupling
"11" for Riser w/ Con-Stab ID Seal® Coupling
2. For risers with Polyethylene Pipe other than 2406, contact Continental.
3. For sizes not listed, contact Continental.

